

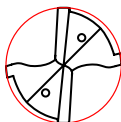
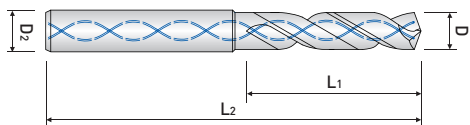
**10 X D / POWER MAX DRILL  
- LONG / INTERNAL COOLANT**

## SF510 ...series



EDP. No.	Dia.	L <sub>1</sub>	L <sub>2</sub>	D <sub>2</sub>	STOCK
SF510 030	3.0	39	87	3	•
SF510 031	3.1	46	94	4	•
SF510 032	3.2				•
SF510 033	3.3				•
SF510 034	3.4				•
SF510 035	3.5	52	101		•
SF510 036	3.6				•
SF510 037	3.7				•
SF510 038	3.8				•
SF510 039	3.9				•
SF510 040	4.0				•
SF510 041	4.1	59	108	5	•
SF510 042	4.2				•
SF510 043	4.3				•
SF510 044	4.4				•
SF510 045	4.5	66	117		•
SF510 046	4.6				•
SF510 047	4.7				•
SF510 048	4.8				•
SF510 049	4.9				•
SF510 050	5.0				•
SF510 051	5.1	72	123	6	•
SF510 052	5.2				•
SF510 053	5.3				•
SF510 054	5.4				•
SF510 055	5.5	79	130		•
SF510 056	5.6				•
SF510 057	5.7				•
SF510 058	5.8				•
SF510 059	5.9				•
SF510 060	6.0				•
SF510 061	6.1	85	138	7	•
SF510 062	6.2				•
SF510 063	6.3				•
SF510 064	6.4				•
SF510 065	6.5				•
SF510 066	6.6				•

EDP. No.	Dia.	L <sub>1</sub>	L <sub>2</sub>	D <sub>2</sub>	STOCK	
SF510 067	6.7	92	145	7	•	
SF510 068	6.8				•	
SF510 069	6.9				•	
SF510 070	7.0				•	
SF510 071	7.1	98	153		8	•
SF510 072	7.2					•
SF510 073	7.3					•
SF510 074	7.4					•
SF510 075	7.5					•
SF510 076	7.6					105
SF510 077	7.7	•				
SF510 078	7.8	•				
SF510 079	7.9	•				
SF510 080	8.0	111	166	9		•
SF510 081	8.1				•	
SF510 082	8.2				•	
SF510 083	8.3				•	
SF510 084	8.4				•	
SF510 085	8.5				118	173
SF510 086	8.6	•				
SF510 087	8.7	•				
SF510 088	8.8	•				
SF510 089	8.9	124	179		10	•
SF510 090	9.0			•		
SF510 091	9.1			•		
SF510 092	9.2			•		
SF510 093	9.3			•		
SF510 094	9.4			131		186
SF510 095	9.5	•				
SF510 096	9.6	•				
SF510 097	9.7	•				
SF510 098	9.8	138	193	11		•
SF510 099	9.9				•	
SF510 100	10.0				•	
SF510 101	10.1				•	
SF510 102	10.2				•	
SF510 103	10.3				•	



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## SF510 ...series



EDP. No.	Dia.	L1	L2	D2	STOCK
SF510 104	10.4	138	193	11	•
SF510 105	10.5				•
SF510 106	10.6	•			
SF510 107	10.7	•			
SF510 108	10.8	144	205		•
SF510 109	10.9				•
SF510 110	11.0	•			
SF510 111	11.1	151	212	12	•
SF510 112	11.2				•
SF510 113	11.3				•
SF510 114	11.4				•
SF510 115	11.5				•

EDP. No.	Dia.	L1	L2	D2	STOCK
SF510 116	11.6	157	218	12	•
SF510 117	11.7				•
SF510 118	11.8				•
SF510 119	11.9				•
SF510 120	12.0				•
SF510 121	12.1	164	225	13	•
SF510 122	12.2				•
SF510 123	12.3				•
SF510 124	12.4				•
SF510 125	12.5				•
SF510 126	12.6	170	236	13	•
SF510 127	12.7				•
SF510 128	12.8				•
SF510 129	12.9				•
SF510 130	13.0				•

■ Tolerance µm = 1/1000mm

Tolerance \ Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(h8)	0 -14	0 -18	0 -22	0 -27	0 -33
Shank(h6)	0 -6	0 -8	0 -9	0 -11	0 -13